



SUPERLINER

POLYBAG-IN-BOX BAG MAKERS AND BAG INSERTERS



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COMBINE YOUR SUPERLINER WITH OUR BAG-IN-BOX PACKING LINES

Back in the early 1980's, OK International developed the first machine to convert gusseted rolls of polyethylene film into leak proof 5-seal block bottom bags, which has become the industry standard in semi-liquid applications and the core of our packing lines.

Today, we are the only company in the world that designs and manufactures complete turnkey bag-in-box packing lines consisting of case erectors, bag inserters, fillers, bag closers, case sealers and conveyors, predominantly in stainless steel.

This, in combination with our expertise in corrugated cases and polyethylene film, provides you with the ultimate single source solutions, the perfect package.

SUPERSYSTEM TECHNICAL SPECIFICATIONS

Products:	Bakery products (fresh & frozen), candy, sugar, fruits & nuts, fish & meat products, snacks, hardware & plastics, oils & fats, powders, granules, vegetables, frozen food, coffee & tea.
Line output:	Up to 600 - 1200 cases/hour depending on product and case size.
Case sizes:	min. 10.00" x 8.00" x 6.00" 250 x 200 x 150 mm max. 24.00" x 16.00" x 16.00" 600 x 400 x 400 mm
Optional:	max. 30.00" x 18.00" x 16.00" 750 x 450 x 400 mm
Controls:	Allen Bradley or Siemens.
Finish:	Exterior stainless steel or all stainless steel.
Guarding:	All equipment is fully guarded with polycarbonate doors.





Superliner SL110

SUPERLINER SL110

POLYBAG-IN-BOX WICKETED BAG INSERTER

The new Superliner SL110 pulls a bag from a wicket, opens and inserts the bag automatically into a shipping case, crate, or tray and cuffs the bag over the edges. The machine can be quickly adjusted to different container sizes.

TECHNICAL SPECIFICATIONS SUPERLINER SL110:

Case range:	10.00" x 8.00" x 4.00" (L x W x H) min. 24.00" x 18.00" x 20.00" (L x W x H) max.
Speed:	Up to 10 cycles per minute.
Bag lengths:	16.00" - 42.00"
Bag gauges:	.6 - 2.0 mils depending on material.
Electric:	480V, 3 Phase, 60Hz standard, other voltages to requirement.



Automatic wicket change - provides continuous production

SUPERLINER SL220

POLYBAG-IN-BOX BAG MAKER & BAG INSERTER



The Superliner SL220 case liner makes bags from a roll of gusseted polyethylene tubing, places the bag into a case, crate, drum or tray and cuffs the bag over the edges. The Superliner SL220 Servo case liner sets a new industry standard with a speed of up to 24 cases per minute.

TECHNICAL SPECIFICATIONS SUPERLINER SL220:

Case range:	Superliner SL220	10.00" x 8.00" x 6.00" (L x W x H) min. 25.00" x 18.00" x 20.00" (L x W x H) max.
	Superliner SL222	14.00" x 12.00" x 8.00" (L x W x H) min. 31.00" x 24.00" x 24.00" (L x W x H) max.
Speed:	Superliner SL220	Up to 18 cases/min.
	Superliner SL220 Servo	Up to 24 cases/min.
	Superliner SL222	Up to 15 cases/min.
Finish:		Stainless steel, zinc plated.

SUPERLINER SL330

POLYBAG-IN-BOX BAG MAKER & BAG INSERTER



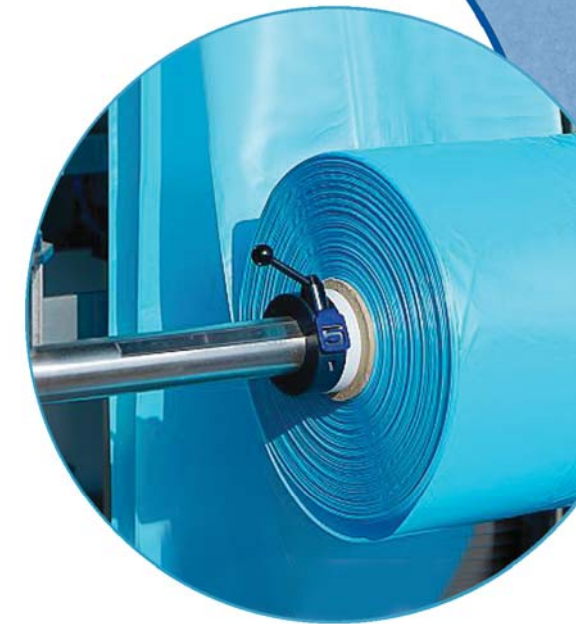
The new Superliner SL330 makes a bag from a roll of continuous gusseted polyethylene tubing, inserts the bag into a shipping container, opens the bag and cuffs it over the edges.

TECHNICAL SPECIFICATIONS SUPERLINER SL300:

Case range:	10.00" x 8.00" x 4.00" (L x W x H) min. 24.00" x 18.00" x 20.00" (L x W x H) max.
Speed:	Up to 18 cycles per minute.
Bag length range:	16.00" - 46.00"
Roll holder:	Holds two rolls of film; low level loading direct onto the shafts, easy splicing and roll changes in seconds.
Bag material:	0.7 - 3.0 mils gusseted tubing, made from standard polyethylene films (HDPE, LDPE, LLDPE, blends and co-extrusions)

SUPERLINER SL330 OPTIONS:

- Random height adjustment.
- 45 degree angled gusset seals to make block bottom bags



SERVING MANY DIFFERENT INDUSTRIES:



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